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Figure 1

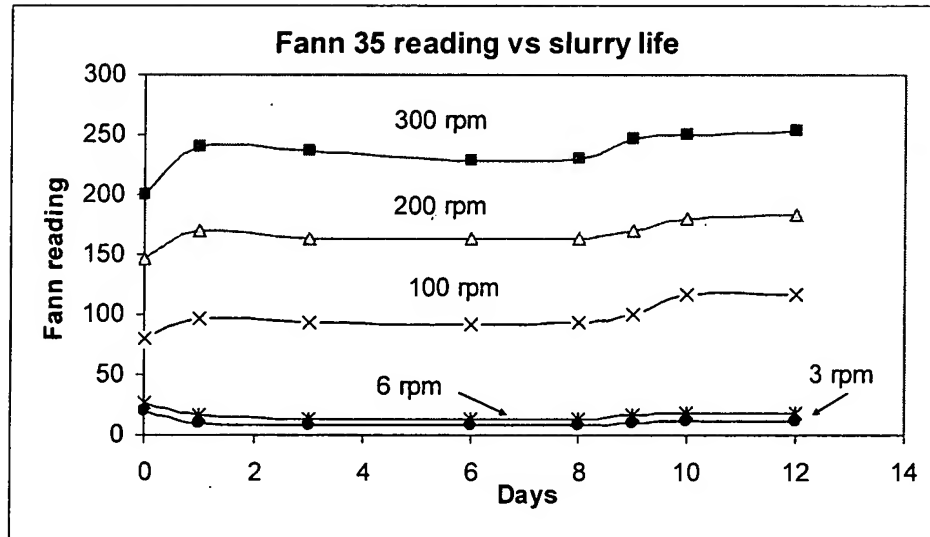


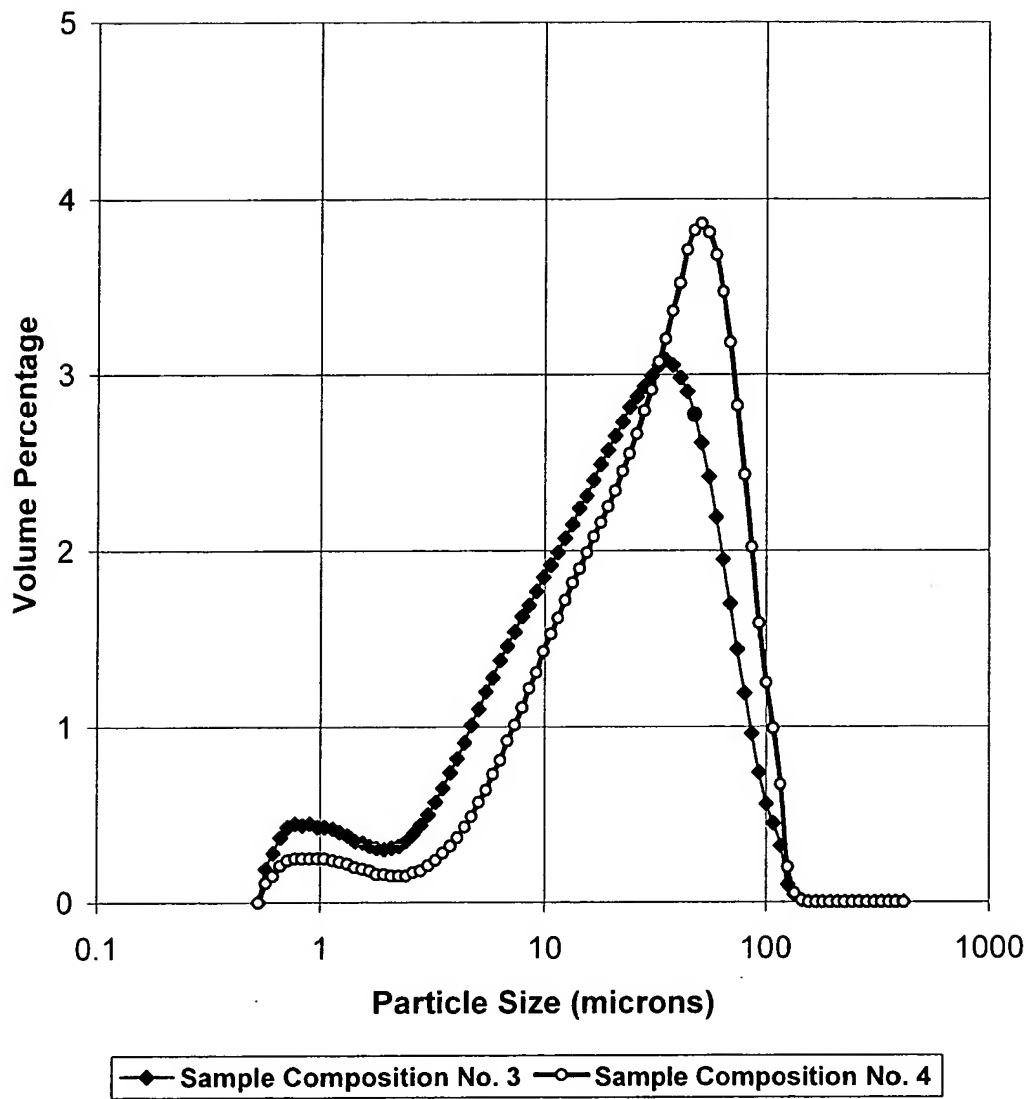
Figure 2**Particle Size Distribution**

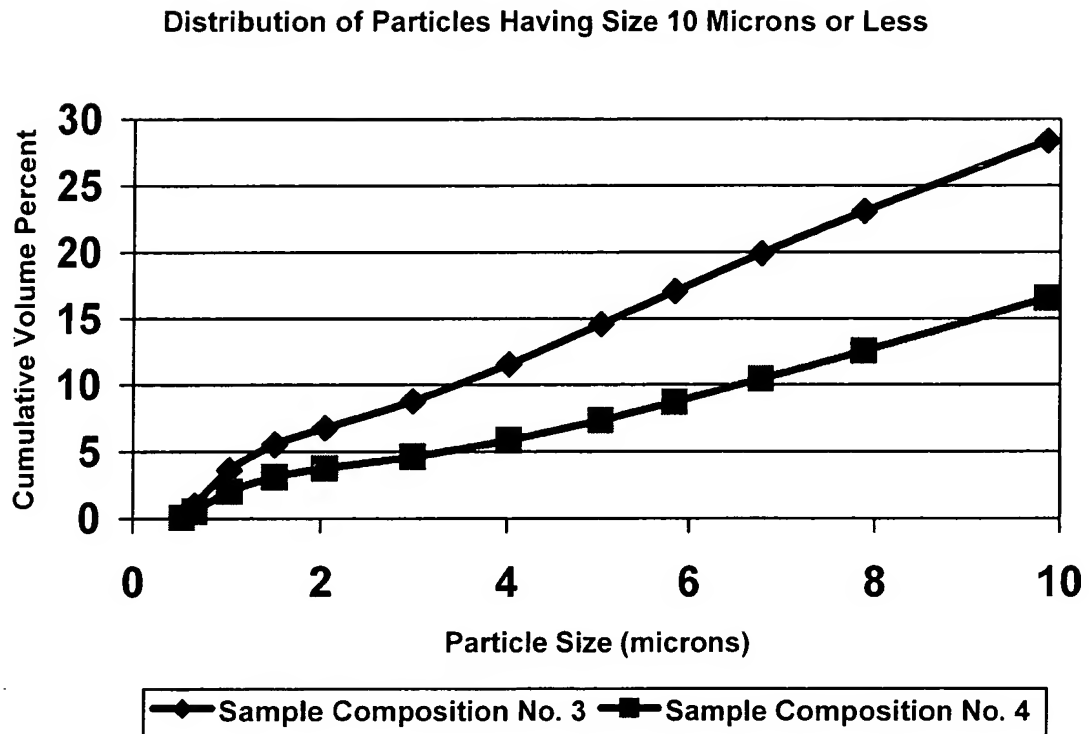
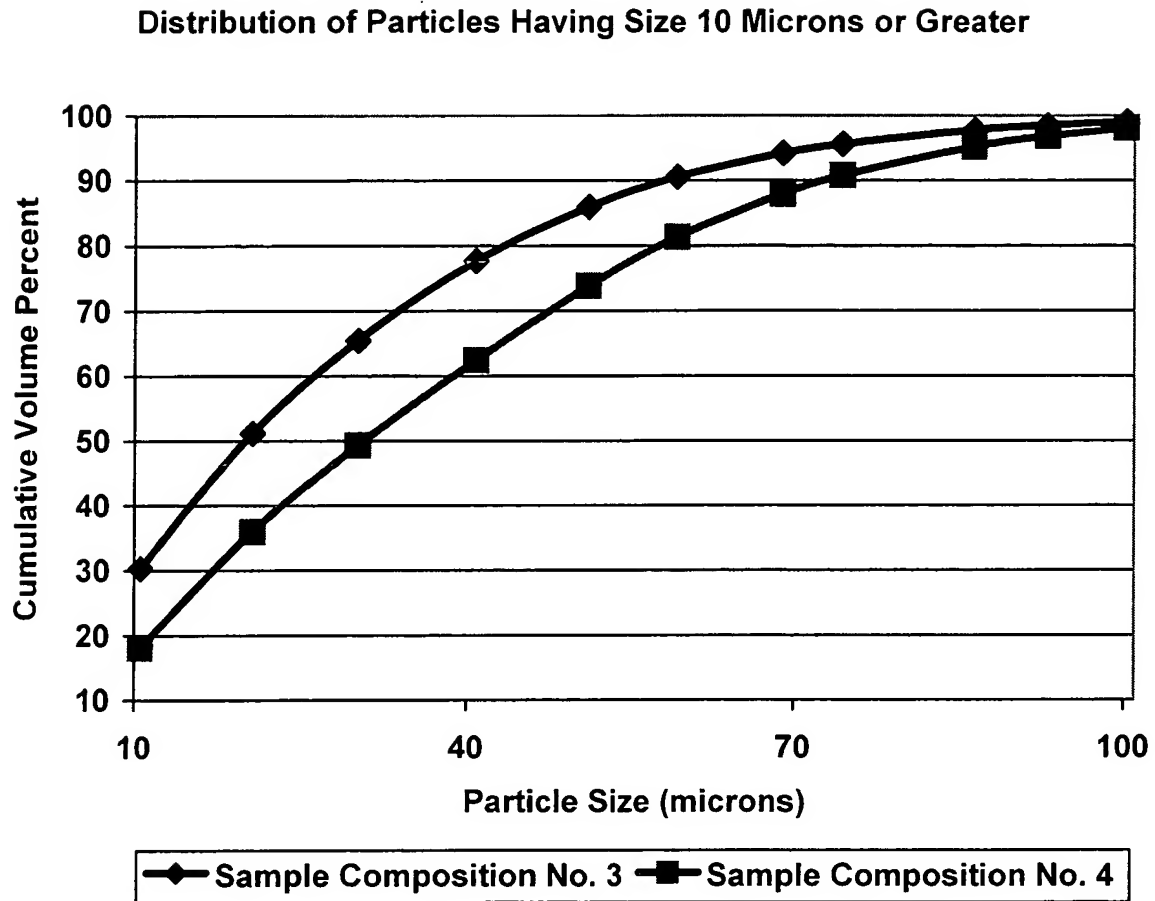
Figure 3

Figure 4

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Figure 5

Sample Compositions 14-16

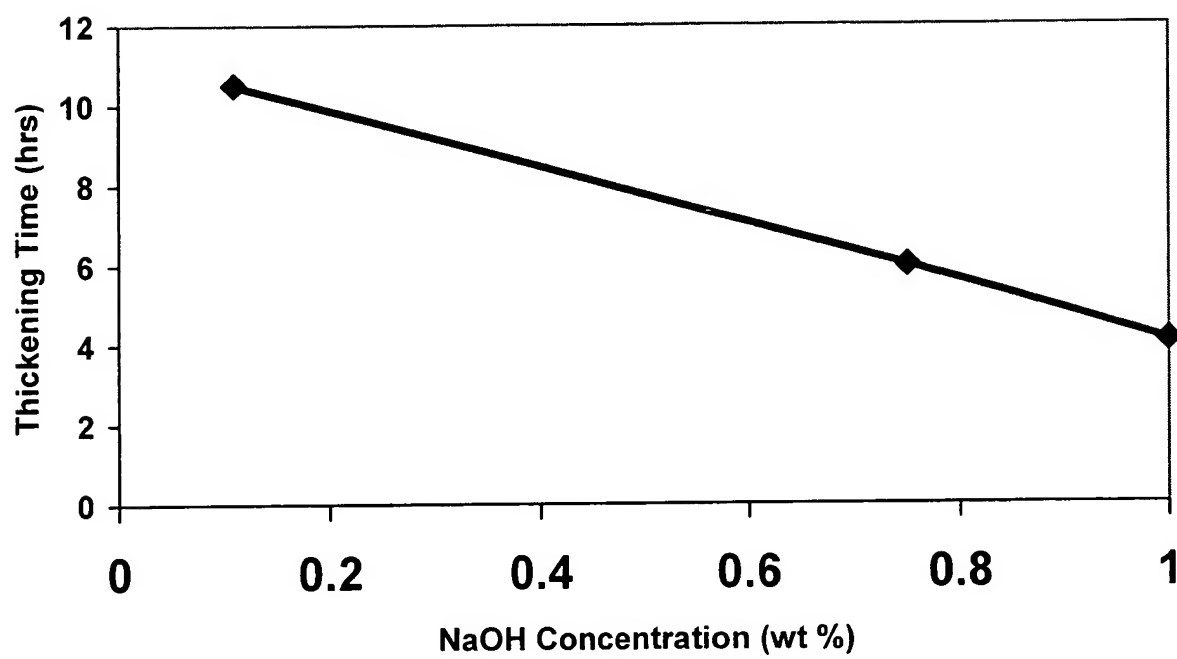


Figure 6

**Time to 500 Psi Strength Development for Sample Compositions
14-16**

